



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4786-210
Job Sheet 187794



Part No: D4786-210

Job Qty: 6 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 12/27/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.03.21 NEW ISSUE D VERF:JLM IPP REV:B 15.01.16 AS PER REV.PB1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs	12/27/18	12/27/18	0.00	0.00	Purchasing		DEC 28 2018
110	Packaging	6 pcs	12/27/18	12/27/18	0.00	0.00	Packaging2		DEC 28 2018
120	QC	6 pcs	12/27/18	12/27/18	0.00	0.00	QC6		
130	Packaging	6 pcs	12/27/18	12/27/18	0.00	0.00	Packaging3-2		
140	QC21-SA	6 Ea	12/27/18	12/27/18	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 045077 Possible supplier: P&L Printing Manufacture as per Dwg (Laser etch)
Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING:***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4786-210P	Placard, Max Load	6 pcs (1 ea)	100-Purchasing	S140629

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4786-210P	6	0	0

Part Specifications

Specifications could not be found.



Container No: S140630



Part: D4786-210

Job No: 187794

Serial No/Batch: S140630

Revision:

Inspector:

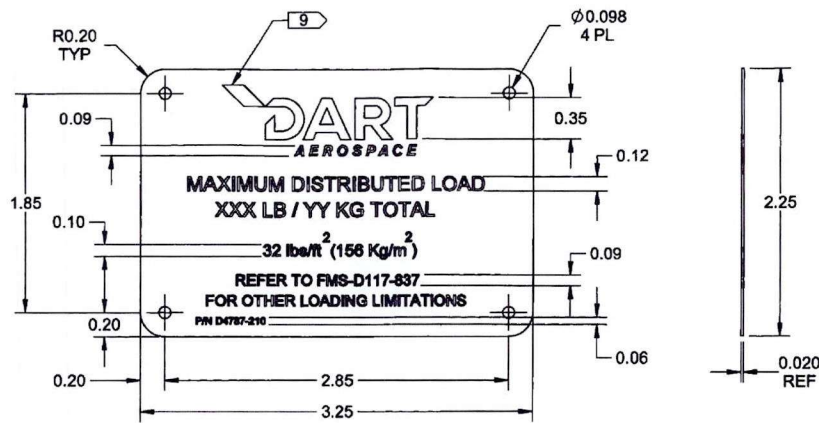
Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 12/17/18 10:32 AM dart.lavoie.chantal

Scrap



8 D4786-XXX PLACARD, MAX LOAD B
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4786-210	210 lb / 95 kg

NOTES:

- 1) MATERIAL: DURABLOCK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4786-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4786-210 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 210 POUNDS (lbs)
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED

2015 MAR 16

ECN 15-530

B	CHANGE MATERIAL, ADDED NOTE 9) (ZN A8-1)	RF	15.01.13
A	NEW ISSUE	RF	13.03.02
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. B
MFG. APPR.	DD	D4786	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	PLACARD, MAX LOAD	NTS
DATE	15.01.13	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042077

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO042077
PO Date: 12/17/18
Due Date: 12/28/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
DEC 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187792	D4086-232P			Placard, Max Load : Various STC's receive pcs	Firmed	-	12/28/18 6x DEC 24 2018	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
2	187794	D4786-210P			Placard, Max Load : Various STC's	Firmed	-	12/28/18 6x DEC 24 2018	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
3	187793	D4307-250P			Placard, Max Load : Various STC's As Per Dwg D4307 Rev. B	Firmed	-	12/28/18 6x DEC 24 2018	6 pcs	0 pcs	6 pcs	\$12.00/pcs	\$72.00
Grand Total:													\$216.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

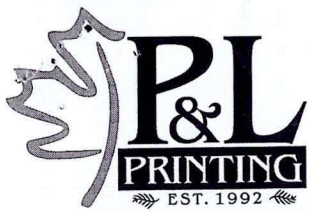
A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/17/18 2:29 PM dart.tsimiklis.chrisoula



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

PACKING SLIP

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE DECEMBER 21, 2018

P.O NUMBER PO42077

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4086-232P ✓ Placard, Max Load	6 ✓	AS PER DWG D4086
D4786-210P ✓ Placard, Max Load	6 ✓	AS PER DWG D4786
D4307-250P ✓ Placard, Max Load	6 ✓	AS PER DWG D4307 Rev. B



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 42077 ✓

ITEM PART NUMBER

DRAWING REQUIREMENT

QTY

1 D4086-232P ✓

D4086

6 ✓

2 D4786-210P ✓

D4786 ✓

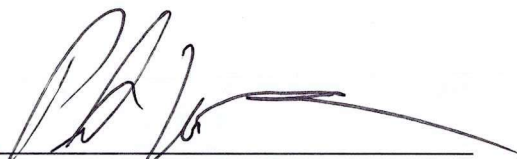
6 ✓

3 D4307-250P

D4307 Rev.B

6

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.


(signature)

Peter Watson

Dec 21 2018

(date)

 Reply all |   Delete Junk |  ...

FW: PO042077

Chrisoula Tsimiklis

Today, 8:38 AM

Natasha Belanger  Reply all | 

Inbox

Good morning 😊

Okay, so for this PO we're gonna have to go ahead and receive it so PLP can get paid. Turns out, they sent us the right part but our drawing was wrong... which makes it our fault. We could scrap those parts or whatever QC decides to do with them it doesn't really matter as long as they get received haha

From: Peter Watson <plprinting@bellnet.ca>
Sent: Monday, December 24, 2018 1:40 PM
To: Chrisoula Tsimiklis <ctsimiklis@dartaero.com>
Subject: RE: PO042077

Hi Chrisoula

So just to be clear the dwg states the part number is D4787-210.
I think this is what I sent. Please verify.
Thanks,
Peter

From: Chrisoula Tsimiklis [<mailto:ctsimiklis@dartaero.com>]
Sent: December-24-18 1:32 PM
To: Peter Watson
Subject: RE: PO042077

Yes 😊

From: Peter Watson <plprinting@bellnet.ca>
Sent: Monday, December 24, 2018 1:14 PM
To: Chrisoula Tsimiklis <ctsimiklis@dartaero.com>
Subject: RE: PO042077

Please confirm that this is the part required.
See dwg

Peter

From: Chrisoula Tsimiklis [<mailto:ctsimiklis@dartaero.com>]
Sent: December-24-18 1:01 PM
To: Peter Watson
Subject: RE: PO042077

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>187784</u> Part No. <u>D4786-210</u>		DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☒ Water Jet ☐ Supplier ☐ Quality ☐			
Date : <u>19.03.12</u>		Sequence #: <u>120</u>		QTY Affected : <u>6</u>		MRB (QSI042)	
Description Work Order Deviation				Disposition		PD 19.03.12.	
Wrong part number on placard P.C. part number called out as on drawing. is wrong. Drawing says D4787-210 but should be D4786-210				Scrap destroy. Urf 19.569 is open to revise drawing.		Completed By	
						Lead hand / Supervisor	
						QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☒ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:							